

## Bureau of Environmental **Health Services**

## MANUFACTURING PLANT INSPECTION REPORT

(Single-Service Containers and/or Closures for Milk and/or Milk Products)

PERMIT NUMBER:

## NAME AND LOCATION OF PLANT

1 FLOORS	40 LOCKERS AND LUNGVIRGOUS	
1. FLOORS Smooth; impervious; in good repair	10. LOCKERS AND LUNCHROOMS Separate from plant operation; self-closing doors	Makeshift devices not used; fasteners, guides, hangers, supports and baffles properly constructed;
Joints between walls and floors tight; impervious	Eating/storage of food prohibited in fabrication and	good repair(b)
Floor drains properly trapped; sloped to drain (c)	storage areas(b)	Take-off tables and other container contact surfaces
2. WALLS AND CEILINGS	Locker and lunchrooms clean(c)	properly constructed clean; in good repair(c) Grinders, shredders and similar equipment properly
In fabrication areas—smooth; cleanable; light-colored	covered(d)	installed; protected from contamination(d)
In fabrication and storage areas—good repair(b)	Handwashing facilities convenient(e)	Resin storage silos, other containers, constructed to
Openings in walls and ceilings effectively sealed(c)	Employee handwashing signs posted(f)	protect resin from contamination; air vents filtered; air tubes good repair and properly protected(e)
3. DOORS AND WINDOWS	11. DISPOSAL OF WASTES	16. MATERIALS FOR CONSTRUCTION OF
All outside openings protected against entrance of insects, rodents, dust, and airborne contamination	Stored in covered, impervious, leak-proof containers; does not apply to production scrap	CONTAINERS AND/OR CLOSURES
Outer doors tight, self-closing	Waste containers properly identified(b)	Materials from approved source
4. LIGHTING AND VENTILATION	Storage of garbage/rubbish meets requirements(2)	Food-grade lubricants used on contact surfaces; stored to prevent cross contamination; storage clean and
Adequate light in all rooms	1 12. PERSONNEL - PRACTICES	ventilated(b)
Ventilation sufficient(b)	Hands washed as required(a)	Containers or materials on floor not used(c)
Pressure ventilation systems properly filtered(c)	Clean outer garments; hair restraints(b)	17. WAXES, ADHESIVES, SEALANTS, COATINGS AND INKS
5. SEPARATE ROOMS	No person affected by disease in a communicable form; while a carrier of such disease; or with inadequately protected	Handled and stored to prevent cross contamination with
Fabrication areas separate from non-fabrication areas	wounds or lesions shall work in the fabrication areas(c)	non-food-grade materials, storage areas clean and
when required(a)	Tobacco use in authorized areas only	Ventilated
Regrinding plastic and paper trim shredding, packaging and baling conducted in separate room(s) from		Nontoxic; imparts no flavor or odor; non-contaminating;
fabrication areas or as Appendix J permits(b)	13. PROTECTION FROM CONTAMINATION	complies with 21 CFR Parts 174-178
6. TOILET FACILITIES-SEWAGE DISPOSAL	Product contact surfaces protected; all materials in process properly protected	Transfer containers clean; covered, properly identified
Disposal of sewage; other waste; in public sewage system	Air under pressure directed at materials or product	proper temperature(e)
or in compliance with Local and State Regulations	contact surfaces in compliance(b)	18. HANDLING OF CONTAINERS, CLOSURES AND
All plumbing complies with Local and State plumbing Regulations(b)	Air directed at materials or product contact surfaces by fans or blowers in compliance	EQUIPMENT
Solid, tight-fitting, self-closing doors(c)	Pesticides approved; EPA registered(d)	Handling of container and closure surfaces minimized
Toilet rooms and fixtures clean; in good repair	Pesticides used in accordance with directions; precludes contamination of containers/closures(e)	worn; sanitizing dispensers convenient(b)
Adequate light and ventilation; ducts vented to the outside (e)  Proper handwashing facilities	Single-service articles in process protected from	19. WRAPPING AND SHIPPING
Open windows effectively screened(g)	contamination(f)	Single-service articles properly containerized prior to
Employee handwashing signs posted	Equipment cleaned after use of non-food-grade materials(g).	shipping
Eating/tood storage prombted	Cross contamination with non-food-grade material prevented(h)	Transportation vehicles clean; in good repair; not
7. WATER SUPPLY	No overcrowding of equipment and operations(i)	used for unapproved uses(c)
Safe; complies with bacteriological and construction requirements	Toxic chemicals separated from raw materials and finished products	Paperboard containers, wrappers and dividers not reused
No direct or indirect connection between safe and	Food containers manufactured by facility not used for	Packaging materials in compliance(e)
unsafe water	storage of miscellaneous items or chemicals(k)	20. IDENTIFICATION AND RECORDS
Recirculated cooling water used in water baths complies with	14. STORAGE OF MATERIALS AND FINISHED PRODUCT	Plant identification on outer wrapping as required
bacteriological standards, tested semi-annually(d)	Away from any wall; soiled outer turns or edges discarded	Glass containers properly labeled(b)
Testing records maintained as required(e)	Stored in clean, dry place, protected from splash, insects,	Required bacteriological tests on file; maintained as required; and in compliance
8. HANDWASHING FACILITIES	Containers and closures stored in original cartons and	Required bacteriological and chemical test records for
Hot and cold and/or warm running water, soap, individual	sealed until used; partially used cartons resealed during storage(c)	all component parts used in final assembled product on file(d)
towels or air dryers convenient to fabrication areas; covered trash containers when required; hand sanitizers	Storage(c)	Information on file from suppliers of raw materials, waxes,
used as Appendix J permits(a)	are covered, clean, impervious and properly identified(d)	adhesives, sealants, coatings and inks indicating
Handwashing facilities clean(b)	In-process storage bins that touch the product contact surface constructed of cleanable, nonabsorbent	compliance
9. PLANT CLEANLINESS	material; clean(e)	indicating compliance(f)
Floors, walls, ceilings, overhead beams, fixtures, pipes and ducts clean in rooms as required	15. FABRICATING EQUIPMENT	21. SURROUNDINGS
Plant free of evidence of insects, rodents and birds	Contact surfaces clean; milk plant equipment utilized for	Surroundings neat and clean and free of breeding areas,
Machines and appurtenances clean(c)	preforming containers clean and sanitized prior to	conditions attracting or harboring flies, insects or rodents
	operation	rodents (a)  Driveways graded; no standing water (b)
<b>REMARKS</b> (If additional space is required, please place inf	ormation on the back of this Form.)	
DATE	SANITARIAN	
NOTE THE LAND AND A STATE OF THE STATE OF TH	T. I. f.d. C. 1 (APP)	
NOTE: This Form has been developed for use with App	endix J of the Grade "A" Pasteurized Milk Ordinance.	
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